ITEM: CRYSTAL RESONATOR

TYPE: DSX321G

NOMINAL FREQUENCY: 8.000MHz

SPEC No.: 1C208000CE0R

Please acknowledge receipt of this specification by signing and returning a copy to us.

RECEIPT

<table>
<thead>
<tr>
<th>DATE</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>RECEIVED</td>
<td>(signature) (name)</td>
</tr>
</tbody>
</table>

General Manufacturer of Quartz Devices

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ENG. I. Misura
1. ELECTRICAL CHARACTERISTICS

(This test shall be performed under the conditions of temp. at +25 ± 3°C, Relative Humidity 60% max.)

(1) NOMINAL FREQUENCY  8.000000 MHz
(2) OVERTONE ORDER  Fundamental
(3) LOAD CAPACITANCE (CL)  12.0 pF
(4) FREQUENCY TOLERANCE  ±30 ppm max. (at +25 ± 3 °C)
(5) DRIVE LEVEL  10 ± 2 μW
(6) SERIES RESISTANCE  400 Q max. (at Series)
(7) OPERATING TEMPERATURE RANGE  -40 ~ +125 °C
(8) FREQUENCY CHARACTERISTICS  ±50 ppm max. / -40 ~ +125 °C (ref. to +25°C) OVER TEMPERATURE
(9) SHUNT CAPACITANCE  2.0pF max.
(10) INSULATION RESISTANCE  500MΩ min. / DC 100 ± 15V
(11) STORAGE TEMPERATURE RANGE  -40 ~ +125 °C

2. CONSTRUCTION
   (1) DIMENSIONS AND MARKING  Refer to 4.

3. OTHER SPECIFICATIONS
   (1) EMBOSS CARRIER TAPE & REEL  Refer to 5.
   (2) PACKING  Refer to 6.
   (3) REFLOW CONDITIONS (REFERENCE)  Refer to 7.
   (4) LAND PATTERN (REFERENCE)  Refer to 8.
   (5) RELIABILITY SPECIFICATION  Refer to 9. ~ 11.
   (6) OTHER HANDLING INSTRUCTIONS  Refer to 12.
4. DIMENSIONS AND MARKING

Logo(1) and Nominal Frequency (2) should be printed as follows by producing district

Made in INDONESIA → Spec. No.: 1C208000CE0R, Logo: D, Frequency: 08

Nominal Frequency (2) = Mark two digits from upper decimal point (ex. 8.000000 MHz → 08)

Manufacturing lot No.(3)
(year) ex. 2016 shall be marked as '6' (The last digit of the year)
(Month) ex. Apr. shall be marked as 'D' (As shown in Table-1.)

(Table-1.)

<table>
<thead>
<tr>
<th>Month</th>
<th>Jan</th>
<th>Feb</th>
<th>Mar</th>
<th>Apr</th>
<th>May</th>
<th>Jun</th>
<th>Jul</th>
<th>Aug</th>
<th>Sep</th>
<th>Oct</th>
<th>Nov</th>
<th>Dec</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mark</td>
<td>A</td>
<td>B</td>
<td>C</td>
<td>D</td>
<td>E</td>
<td>F</td>
<td>G</td>
<td>H</td>
<td>J</td>
<td>K</td>
<td>L</td>
<td>M</td>
</tr>
</tbody>
</table>

Plating material of a terminal: Ni Plating + Au Plating.
A clearance between the soldering terminal portion and a print circuit board side should be less than 0.1 mm.
5. EMBOSSED CARRIER TAPE & REEL

(1) Dimensions of embossed carrier tape

[Diagram showing dimensions of embossed carrier tape]

User Direction of feed
(Unit : mm)

Figure-2

(2) Dimensions of tape reel

[Diagram showing dimensions of tape reel]

Figure-3
(3) Material of the reel

<table>
<thead>
<tr>
<th>Reel</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polystyrene+Carbon (Black)</td>
<td></td>
</tr>
<tr>
<td>Polystyrene (White)</td>
<td></td>
</tr>
</tbody>
</table>

(4) Storage condition

Temperature: +40 °C max.
Relative Humidity: 80% max.
(It is a guaranteed term because it obtains an excellent soldering: 6 months)

(5) Standard packing quantity

3,000 pcs/reel

(6) Material of the tape

<table>
<thead>
<tr>
<th>Tape</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carrier tape</td>
<td>Polystyrene+Carbon</td>
</tr>
<tr>
<td>Cover tape</td>
<td>Polyester</td>
</tr>
</tbody>
</table>
(7) Label contents

Type
Our specification No.
Your Part No.
Lot No.
Nominal Frequency
Quantity
Our Company Name
Producing Country

Stick a label on the each reel.

(8) Taping dimension

<table>
<thead>
<tr>
<th>Leader</th>
<th>Cover-tape</th>
<th>Carrier-tape</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>The length of cover-tape in the leader is more than 400mm including empty embossed area.</td>
<td>After all products were packaged, must remain more than twenty pieces or 400mm empty area, which should be sealed by cover-tape.</td>
</tr>
<tr>
<td>Terminal</td>
<td>Cover-tape</td>
<td>Carrier-tape</td>
</tr>
<tr>
<td></td>
<td>The tip of cover-tape shall be fixed temporary by paper tape and roll around the core of reel one round.</td>
<td>The empty embossed area which are sealed by cover-tape must remain more than 40mm.</td>
</tr>
</tbody>
</table>

(9) Joint of tape
The carrier-tape and cover-tape should not be jointed.

(10) Release strength of cover tape
It has to be between 0.1 ~ 0.7N under following condition.
Pulling direction 165 ~ 180 °
Speed 300mm/min
Otherwise unless specified.

Other standards shall be based on JIS C 0806 -1990.
6. PACKING

(1) STORAGE METHOD

![Diagram of storage method]

Label contents
- The type of product
- Lot No.
- Specification
- Quantity
- Shipment Day
- Remark

Figure-6

(2) BOX SIZE

From lot size packingsize shall be changed.
In the upper and lower part and the opening in box it shall be protected products using aircushion sheets.
7. REFLOW CONDITIONS (REFERENCE)

During the solder reflow process, please complete within following temperature, period. Reflow soldering shall be allowed only 3 times.

- +260 ± 5 °C
- +220 ± 5 °C
- +180 ~ +180 °C

Figure-7

Total time: 240 s max.

HANDSOLDERING METHOD: +350 ± 10 °C, 3+1/-0s Each terminal once
(Please take care so that a soldering iron should not touch a product directly.)

8. LAND PATTERN (REFERENCE)

Figure-8

Unit: mm
9. MECHANICAL ENDURANCE Compatible with AEC-Q200.

(1) SHOCK (ACCELERATION)
After the following test, parts shall conform specification 11.A.
1000 m/s² by 6ms X,Y,Z each axis (6 directions), 3 cycles

(2) SHOCK (MOUNTING DROP)
After the following test, parts shall conform specification 11.A.
3 cycles (18 times) drop from 150 cm heights to concrete.
Further, parts shall be soldered on substrate, fixed Aluminum materials (about 100g).
Substrate materials : Glass Epoxy
1 cycle : each 1 times of 6 directions

(3) VIBRATION
After the following test, parts shall conform specification 11.A.
and no abnormal appearance shall be observed.
Frequency of Vibration : 10 ~ 2000 ~ 10 Hz
Amplitude (p-p) : Sine waves of 1.5 mm or 50 m/s²
Cycle : 20 min
Vibration axis : X, Y, Z
Vibration period : 4h for each axis

(4) SEAL
Less than 2.0 × 10⁻⁹ Pa m³/s by Helium leak detector.
Also, no serial bubble is observed by Fluorocarbon tests.

(5) SOLDERABILITY
After the following test, more than 95% of terminal shall be covered by new solder.
3 ± 0.5 s dip in +245 ± 5°C solder.
(Solder composition : Sn-3Ag-0.5Cu) (Use rosin type flux for solder.)

(6) RESISTANCE TO SOLDERING HEAT (REFLOW)
48h past at room temperature from following test, parts shall conform specification 11.A.
perform the attached Reflow conditions to reference.

(7) RESISTANCE TO SOLDERING HEAT (HAND SOLDERING METHOD)
48h past at room temperature from following test, parts shall conform specification 11.A.
+350 ± 10°C, 3+1/-0s Each terminal once.

(8) SUBSTRATE BENDING
After the following test, parts shall conform specification 11.A.
and no abnormality shall be observed in external appearance and sealing
tighten and others shall be based on ET-7403 of EIAJ.
Mount the specimen on substrate.
Apply the following pressure
Direction : see right figure
Speed : about 1.0 mm/s
Hours : 5 ± 1 s
Amount of substrate : 3 mm max.
(9) SHEAR
After the following test, parts shall conform specification 11.A.
and no abnormality shall be observed in external appearance and sealing
tightness and others shall be based on ET-7403 of EIAJ.

Mount the specimen on substrate.
Apply the following pressure
Weight : 10 N
Hours : 10 ± 1 s
Direction : see right figure

(10) BODY STRENGTH
After the following test, parts shall conform specification 11.A.
and no abnormality shall be observed in external appearance and sealing
tightness and others shall be based on ET-7403 of EIAJ.

Mount the specimen on substrate.
Apply the following pressure
Pressure jig : R0.5
Weight : 10N
Hours : 10 ± 1 s
Direction : see right figure
10. ENVIRONMENTAL ENDURANCE  Compatible with AEC-Q200.

1. LOW TEMPERATURE
   2h past at room temperature after following test, parts shall conform specification 11.A.
   1000h , -40 ± 3 °C.

2. HUMIDITY
   2h past at room temperature after following test, parts shall conform specification 11.A.
   1000h , +85 ± 2 °C, relative humidity 85 ± 5%.

3. HIGH TEMPERATURE
   2h past at room temperature after following test, parts shall conform specification 11.A.
   1000h , +125 ± 2 °C.

4. TEMPERATURE CYCLE
   2h past at room temperature after 1000 cycles of following test, parts shall conform specification 11.A.

11. SPECIFICATION

   Frequency Variation and Equivalent Resistance shall be within Table below after the reliability test.

<table>
<thead>
<tr>
<th>Spec.</th>
<th>Frequency Variation</th>
<th>Equivalent Resistance</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>±10ppm</td>
<td>±25 % or 10.0 Ω max. (Use larger specification)</td>
</tr>
<tr>
<td>B</td>
<td>±20ppm</td>
<td>±25 % or 10.0 Ω max. (Use larger specification)</td>
</tr>
</tbody>
</table>

DAISHINKU CORP.
12. DSX321G TYPE QUARTZ CRYSTAL HANDLING INSTRUCTIONS

(1) SOLDERING
Please perform the attached Reflow conditions to reference within 3 times.

(2) MOUNT
Crystal products are designed to be compatible with automatic mounting.
Be sure to have a mounting test in advance by using the actual mounting machine
and check that the characteristics of the products are not damaged
by the automatic mounting.
In the process where the board is warped, such as board separation process,
be careful that the warping does not influence the characteristics
and soldering of crystal products.
Since mounting by Ultrasonic welding and processing have a possibility of an excessive
vibration spreading inside a crystal resonator and becoming the cause of characteristic
deterioration and not oscillating, it does not recommend.
Underfilling Material for DSX321G Types, KDS considers underfilling material such as heat-cured resin
would not affect the characteristics of the DSX321G crystal mounted, however, we recommend the crystal
be tested and checked in such a case prior to use so that there are the possibility that the crystal may have
a lid off or a crack in the ceramic base.

(3) WASHING
About use of the washing liquid of a basin system,
an alcoholic system, and a chlorofluorocarbon-replacing
material system, it is checking that it is satisfactory.
However please consult in advance about other washing liquid.
Although the check about ultrasonic washing is performed,
since it is an examination with a simple substance,
the check for the second time by the use state is recommended.

(4) THE CAUTIONS ON USE
The piece of crystal it is processed very smaller than the conventional thing
inside DSX321G series crystal unit may be damaged,
if excessive excitation electric power is applied.
Please use it below with the value specified on a catalog and specifications.
Please refrain from forming patterns between crystal land pattern’s since there is
a possibility to cause crack in base.
If the temperature is higher than +280 °C, there is a possibility for the sealing glass to remelt.
Avoid using the product at temperature higher than specified.

(5) HANDLING OF A PRODUCT
DSX321G series has sufficient intensity to fall and vibration.
However when too much shock is added according to a certain cause,
the use after a characteristic check is recommended.

(6) STORAGE
Since the soldering nature of a terminal may be degraded,
please avoid storage in high temperature and a humid place.
Please keep it in the place which direct rays do not hit
and dew condensation does not generate.
<table>
<thead>
<tr>
<th>Rev.No</th>
<th>Date</th>
<th>Reason</th>
<th>Contents</th>
<th>Approved</th>
<th>Checked</th>
<th>Drawn</th>
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<tbody>
<tr>
<td></td>
<td>2016/04/13</td>
<td>-</td>
<td>The first edition.</td>
<td>M.Nakajima</td>
<td>S.Miura</td>
<td></td>
</tr>
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</table>